



# **FULL VISUAL INSPECTION**

**REPORT:**

**WORK ORDER No:**

**Equipment Location:**

**Inspection Date:**



Client:		Report Number:	
		Contract Number	
location		Date of Inspection:	
		Name of Inspectors	
Vessel Tag No		Operating Procedures	
P & ID No		Acceptance Criteria	

**INTRODUCTION:**

At the request of xxxxxx Department, Full Visual Inspection was carried out on Equipment Name and Tag (XXXXXX) in xxxxx platform of XXXXX facilities.

**EXECUTIVE SUMMARY OF FINDINGS:**

- XXXXXXXXXXXXXXXX
- XXXXXXXXXXXXXXXX
- XXXXXXXXXXXXXXXX
- XXXXXXXXXXXXXXXX
- XXXXXXXXXXXXXXXX
- XXXXXXXXXXXXXXXX
- XXXXXXXXXXXXXXXX
- XXXXXXXXXXXXXXXX

Does equipment meet acceptance Criteria or Require Level 2 Inspection? Yes/No



## GENERAL DATA

Vessel Tag No:	
Vessel Name:	

### Design Data (obtained from drawings/Name Plate):

MAWP.		MDMT	
MAWP.		Max w. Pressure	
Design Pressure / Temp		Max Test Pressure	
Size		Max Working Temperature	
Shell Material Thickness		Head Material Thickness	
Corrosion Allowance		Design Sep. GR	
PWHT		Radiography	
Design Code		Type	
S/N		WT	
Service		Closure Gasket No	
Year of Manufacture / Installation		Model	
Other info on Name late		Flow	
Corrosion Allowance		S/N	
PWHT		DRW. No.	
Design Code		W/ O No	
Weld Joint Efficiency		Weight	
Operating Pressure		Test Pressure	
Tag		Dwg	
Manufactured By			



<b>EXTERNAL OBSERVATIONS:</b>			
<b>1.1. EXTERNAL SURFACE OF THE VESSEL:</b>			
<b>S/N</b>	<b>Vessel Components</b>	<b>Observations</b>	<b>Photos No</b>
1.1.1	Shell And Transition Cone (Applicable)	mhddkjfhjkahjfklsjkalFJKSLJ AKSDLHFJKDSFKHNDHJV DKHJVNDM,SHVJDHV, DN MKDHSJDKLJDSJDKKLSJK	
1.1.2	Lower Head (North Or West Head If Horizontal)	mhddkjfhjkahjfklsjkalFJKSLJ AKSDLHFJKDSFKHNDHJV DKHJVNDM,SHVJDHV, DN MKDHSJDKLJDSJDKKLSJK	
1.1.3	Upper Head (South Or East Head If Horizontal)	mhddkjfhjkahjfklsjkalFJKSLJ AKSDLHFJKDSFKHNDHJV DKHJVNDM,SHVJDHV, DN MKDHSJDKLJDSJDKKLSJK	
1.1.4	Nozzles And Man way Including Reinforcement Pads		
1.1.5	Small Piping Connections Including Gussets	mhddkjfhjkahjfklsjkalFJKSLJ AKSDLHFJKDSFKHNDHJV DKHJVNDM,SHVJDHV, DN MKDHSJDKLJDSJDKKLSJK	
1.1.6	Platform, Ladder Or Other Attachments Welds To Vessel		
1.1.7	Lifting Lugs/Trunions		
1.1.8	Insulation Support/Vacuum Rings		
1.1.9	Steel Support/Skirt/Support Legs/		
1.1.10	Insulation/Weatherproofing / Insulation Type?		



<b>1.2. AUXILIARY COMPONENTS ASSOCIATED WITH VESSEL:</b>			
<b>S/N</b>	<b>Vessel Components</b>	<b>Observations</b>	<b>Photos No</b>
1.2.1	Platforms And Handrails	mhddkjfhjkahjfklsjkalFJKSLJ AKSDLHFJKDSFKHNDHJV DKHJVNDM,SHVJDHV, DN MKDHSJDKLJDSJDKKLSJK	
1.2.2	Ladders / Stairways	mhddkjfhjkahjfklsjkalFJKSLJ AKSDLHFJKDSFKHNDHJV DKHJVNDM,SHVJDHV, DN MKDHSJDKLJDSJDKKLSJK	
1.2.3	Pipe Supports, Guides And Braces	mhddkjfhjkahjfklsjkalFJKSLJ AKSDLHFJKDSFKHNDHJV DKHJVNDM,SHVJDHV, DN MKDHSJDKLJDSJDKKLSJK	
1.2.4	Flanges And Associated Hardware		
1.2.5	Readable Nameplate (Required For ASME Vessels)	mhddkjfhjkahjfklsjkalFJKSLJ AKSDLHFJKDSFKHNDHJV DKHJVNDM,SHVJDHV, DN MKDHSJDKLJDSJDKKLSJK	
1.2.6	Foundation Support		
1.2.7	Foundation & Anchor Bolts		
1.2.8	Fireproofing / Type?		
1.2.9	Guy Wires		
1.2.10	Safety Valve And Associated Piping		
<b>1.3. INSTRUMENTATION AND ASSOCIATED HARDWARE:</b>			
<b>S/N</b>	<b>Vessel Components</b>	<b>Observations</b>	<b>Photos No</b>
1.3.1	Level Gauges	mhddkjfhjkahjfklsjkalFJKSLJ AKSDLHFJKDSFKHNDHJV DKHJVNDM,SHVJDHV, DN MKDHSJDKLJDSJDKKLSJK	
1.3.2	Pressure Indicating Gauges/Instruments	mhddkjfhjkahjfklsjkalFJKSLJ AKSDLHFJKDSFKHNDHJV DKHJVNDM,SHVJDHV, DN MKDHSJDKLJDSJDKKLSJK	
1.3.3	Thermowells / Temperature Indicating Instruments	mhddkjfhjkahjfklsjkalFJKSLJ AKSDLHFJKDSFKHNDHJV DKHJVNDM,SHVJDHV, DN MKDHSJDKLJDSJDKKLSJK	



**PHOTOGRAPHIC DETAILS**



**Vessel Schematics**

<b>Name of Inspectors:</b>	<b>Signature of Lead Inspector</b>	<b>Reviewed &amp; Signed By:</b>	<b>Date:</b>
1.			
2.			
3.			